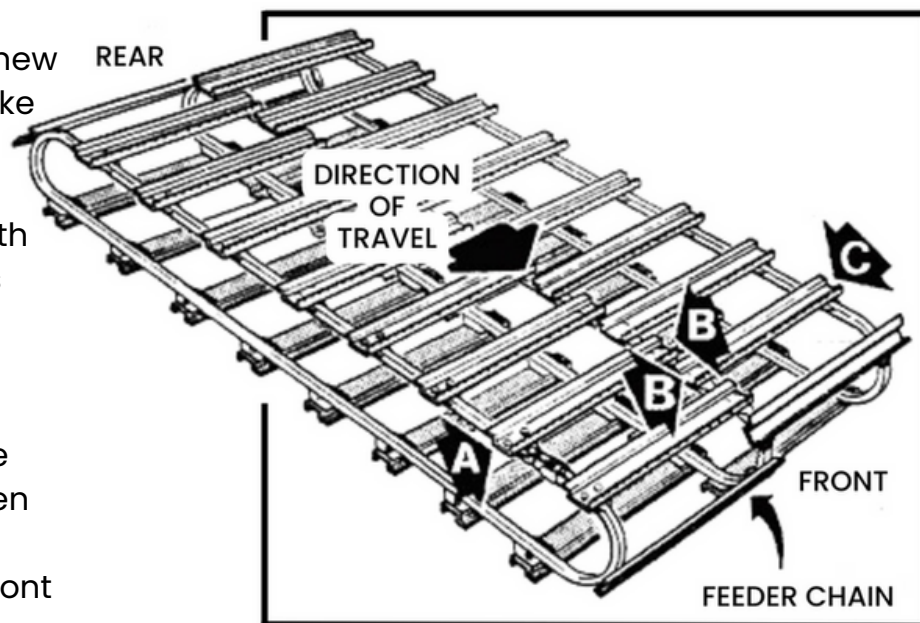


# FEEDER CHAIN INSTALLATION INSTRUCTIONS

## INSTALLATION

1. Unpack and lay out the feeder chain assembly. If possible, compare your new chain to the existing assembly to make sure the length is correct before installation
2. Chain assembly must be installed with the serrated teeth facing forward (as seen from the operator's seat)
3. Pull through the feeder house chain using a strap or sling. Feed the chain along the bottom of the feeder house first until it reaches the sprockets. Then pull through the top section until the chain join comes together over the front drum.



## IMPORTANT



We recommend inspecting and replacing any worn sprockets and bearings after removing old feeder chains. This will ensure the best performance from your feeder house.

Please note:

- C&M feeder chain assemblies are manufactured on a jig ensuring chain strands and bars are parallel and square.
- If replacing sprockets, ensure each sprocket is aligned on the shaft with the chain strand prior to installation of chain. Failure to align sprockets correctly can cause binding and tightness.
- The serrated side of the slot must be installed facing forward (as seen from the operator's seat)